



Wackel's Machine Shop

Adam

VM10i Plus : 26" x 16" x 20" , CAT40 10k Spindle 2016  
Model

VMi\_10\_02\_06\_26.xlsx

Quote is Valid Though : 3/8/2026

Presented by

Justin Roberson



### About HURCO

#### Hurco CNC technology designed to increase customer productivity and profitability.

Hurco has been leading the industry in **CNC machine tool** technology since 1968 with more than 80 patents. We understand the importance of agility, adaptability, and profitability when it comes to running a business. That's why we make reliable **CNC machine tools** with the most flexible control in the industry! Hurco is a U.S company with global reach, publicly traded on the NASDAQ stock exchange (HURC). Our mission: To provide unique, innovative technology to maximize productivity through reduced setup time and multi-tasking on the shop floor.

Click or scan here  
for more  
information



## Hurco VM10HSi

*Small Parts High Speed  
Machining in a Compact Footprint*


*Starting at \$116,750*


## Machine Specifications




<b>Capacity</b>	<b>VM10HSi</b>
X, Y, Z -axis Travel	26" x 16" x 20"
Table Working Surface	30" x 16"
Maximum Table Load	3,300 lbs.
Spindle Nose to Table	4" to 24"
Floor to Table Surface	33.5"
Table T-Slots	3 x .71 on 3.94 Centers
<b>Spindle</b>	<b>VM10HSi</b>
Spindle Type	Motorized Spindle / BT 30
Spindle Speed	20,000 RPM (30,000 RPM optional)
Spindle Motor Horsepower (Peak / Continuous)	11.4 / 10 HP
Spindle Motor Torque (Peak / Continuous)	4.0 / 3.5 ft-lbs
<b>Motion</b>	<b>VM10HSi</b>
Rapid Traverse Rate X,Y / Z	1,102 ipm all axes
Max Programmable Feedrate	1,102 ipm
Least Command Increment	0.0001"
<b>Accuracy</b>	<b>VM10HSi</b>
Positioning Accuracy (10 pass VDI 3441 Method)	0.0004"
Repeatability (10 pass VDI 3441 Method)	0.0002"
Circularity (150 mm Diameter)	0.0008"
<b>ATC</b>	<b>VM10HSi</b>
Number of Stations	20
Maximum Tool Diameter	3.15"
Maximum Tool Diameter – Adjacent Pockets Empty	4.9"
Maximum Tool Length for ATC	9.8"
Maximum Tool Weight for ATC	6.6 lb.
Tool to Tool ATC Time	1.5 Seconds
Chip to Chip Time – VDI 2852	5.5 seconds
<b>Capacities</b>	<b>VM10HSi</b>
Main Coolant Tank	16.3 gallons
Optional Chip Auger Tank	12 gallons
Optional Chip Conveyor Tank	18.3 gallons
Flood Coolant Pump Rating	9.2 gallons / minute
<b>Machine Dimensions</b>	<b>VM10HSi</b>
Front Enclosure Door Opening	29.6"
Operating Dimensions (Doors Open / Single Screen)	128.5" x 115.4" x 101"
Footprint (Doors Closed)	74.8" x 70.5"
Shipping Dimensions W x D x H (on skid)	77.2" x 90.6" x 94"
Machine Weight	6,825 lbs
Shipping Weight	7,480 lbs
<b>Utility Requirements</b>	<b>VM10HSi</b>
Air Requirements, Base Machine	3 – 15 CFM @ 80 – 100 psi
Voltage	200 – 240 VAC / 60 Hz / 3-phase
KVA Rating (Base Machine, Full Load)	15 KVA
Main Circuit Breaker Amps, Full Load, Base Machine @ 230V Incoming - estimated	37 amps
<b>Power Ratings Provided are for Base Machine Operation ONLY. Additional Options may affect these ratings</b>	

## Machine Pricing

<b>VM10HSi</b>
<b>\$116,750</b>

Warranty Information
<p><b>Standard Warranty:</b> 36 months on control and motor &amp; drive components / 36 months on mechanical/electrical components / 12 months parts and labor on spindle assemblies / 36 months labor on all other components. Delivery: F.O.B. Shipping Point. Prices good for 30 days. Proposal subject to error correction. Options and accessory prices listed are valid on new machine purchases only. For Complete Details on <b>LIMITED WARRANTY AND SOFTWARE LICENSE</b>, <a href="#">Click here</a> or scan QR code.</p> <div style="text-align: right;">  </div>

Software Options	Price:	
Enhanced DXF Transfer	\$2,750	<p>For More Information on Hurco Software Options, <a href="#">click</a> or <a href="#">scan here</a></p> 
Swept Surface	\$2,750	
Tool and Material Library	\$2,750	
NC / Conversational Merge	\$2,750	
Ultipocket	\$2,750	
3D Import (Includes 3D DXF & Solid Model Import)	\$5,495	
Solid Model Suite – 3D Import + Ultipocket + Swept Surface	\$6,045	
WinMax Desktop Software	\$4,730	
3D Import for Winmax Desktop	\$4,395	
ESF (formerly Ultimonitor)	\$1,485	
Remote Data Access: for utilizing the <b>MT Connect®</b> protocol to access machine data.	\$3,300	
Assigned Tool Pocket	\$1,095	
Job List	\$3,845	
Linear Thermal Compensation	\$2,750	
Max 5 Options:	Price:	<p>For More Information on Renishaw Probing Options, <a href="#">click</a> or <a href="#">scan here</a></p>
Auxiliary Graphics Screen & Shelf	\$1,540	
LCD Remote Jog	\$1,265	
Shelf for Single Screen	\$75	
Accessories/Options:	Price:	
Hurco Fatigue Mat	\$105	
Additional Work Light, Left Side	\$435	
Spindle and Graphite Management Options:	Price:	
30,000 RPM BT30 Motorized Spindle Option	\$4,725	
Graphite Dust Collector	\$19,795	
Table Enclosure Assembly for Graphite Applications	\$2,195	
Renishaw Part and Tool Probing:	Price:	
Renishaw Part Probe, OMP40	\$6,155	
Renishaw Part Probe, OMP400	\$6,815	
Renishaw OTS Contact Tool Setter	\$3,735	

Renishaw RMP60 Part Probe	\$7,695	
Renishaw RMP600 Part Probe	\$9,345	
Renishaw RTS Contact Tool Setter	\$5,275	
<b>Renishaw Part and Tool Probing Continued:</b>	<b>Price:</b>	
Renishaw Non-Contact Laser Tool Probe, NC4	\$5,495	
Renishaw Probe Interface: One interface required per machine.	\$1,095	
<b>Renishaw Productivity Packages:</b>	<b>Price:</b>	
OMP40 Part Probe / OTS Contact Tool Probe Package complete with Probe interface	\$8,245	
OMP400 Part Probe / OTS Contact Tool Probe Package complete with Probe interface	\$9,015	
Renishaw RMP60 / RTS Complete with Probe interface Package	\$11,325	
Renishaw RMP600 / RTS Complete with Probe interface Package	\$11,985	
Renishaw Rotating Tool Setting Software (for OTS/RTS Tool Touch Probes)	\$545	
Renishaw Non-contact Tool Setting Software (for NC4 Laser Tool Probe)	\$820	
Renishaw Inspection Plus Software	\$1,315	
<b>Motion Control Options:</b>	<b>Price:</b>	
Linear Glass Scales X, Y	\$7,695	
<b>Hurco Rotary Tables:</b>		
Kit, CNC-170R Rotary Table Complete, (Includes 4th axis interface & cabling)	\$12,095	
Kit, CNC-200R Rotary Table Complete, (Includes 4th axis interface & cabling)	\$13,745	
Tailstock, 170mm (Applicable for CNC-170R Tables)	\$1,535	
Tailstock, 200mm (Applicable for CNC-200R Tables)	\$1,645	
7 Inch, 3-Jaw, Scroll Chuck and Adaptor Plate for CNC-170R rotary	\$1,535	
9 Inch, 3-Jaw, Scroll Chuck and Adaptor Plate for CNC-200R rotary	\$1,755	
<b>Chip Management Options:</b>	<b>Price:</b>	
Chip Auger Assembly	\$2,745	
Chip Conveyor Assembly	\$5,275	
<b>Job Shop Automation:</b>	<b>Price:</b>	
ProCobots ProFeeder Table System	\$92,945	
ProCobots ProFeeder X 5-Drawer System	\$119,345	
ProCobots ProFeeder X 10-Drawer System	\$131,445	
4" Standard Air Vise	\$2,085	
Additional Jaw Sets for 4" Standard Air Vise (per Set)	\$150	
6" Air Vise	\$2,085	
Additional Jaw Sets for 6" Standard Air Vise (per Set)	\$185	
4" Rotary Air Vise	\$2,085	
Additional Jaw Sets for 4" Rotary Air Vise (per Set)	\$150	
Manual Vise Actuator for 6" Kurt Vise (does NOT include Kurt Vise)	\$2,195	
Manual Vise Actuator for 6" Orange Vise (does NOT include Orange Vise)	\$325	
Integration Kit Only – to enable additional machine to accept portable system	\$12,425	
<b>Tooling and Work-holding Options:</b>	<b>Price:</b>	<p>For More Information on ProCobots Job Shop Automation Systems, <a href="#">click or scan here</a></p> 
Retention Knob kit, BT30 (20 pc)	\$635	
HV44 Hurco Vise, 4" Jaw, 4" Opening	\$470	
HV689 Hurco Vise, 6" Jaw, 8.9" Opening ***	\$855	
HVS66 Hurco Vise, 6" Jaw, 6" Opening, Stackable ***	\$985	
		<p>For More Information on Hurco Tooling and Vises, <a href="#">click or scan here</a></p> 

## Program Training

Class	At Your Facility	At Hurco
Hurco WinMax Mill Introductory Programming	\$6,000 flat fee (3 days onsite)	\$750 / per person



*For online training resources and more,  
check out our customer website  
at [Hurco.com/connect](http://Hurco.com/connect)*

## Standard Machine Features

- » Heavily Ribbed Fine-Grade Cast Iron Frame Optimized with Finite Element Analysis
- » 20,000 RPM Spindle / BT 30
- » Yaskawa Sigma V Digital AC Servos
- » Full Enclosure with Wide Access Doors
- » LED Work Light
- » Door Safety Interlocks / ANSI B11.23
- » Flood Coolant System
- » Spindle Thermal Chiller
- » Air Blow Machining
- » Pistol-style Coolant and Air Guns
- » Metal Telescopic Way Covers
- » Automatic Central Lubrication System
- » Power Cabinet Heat Exchanger
- » Way Lube Separation System



# Chaparral Machinery

3435 Roy Orr Blvd, Suite 100  
 Grand Prairie, Texas 75050  
 Metro (972) 313-1987  
 Fax (972) 313-1984

**SO / PO # :** \_\_\_\_\_  
**Date :** 2/6/2026  
**Machine** VM30i Plus  
**Est. Delivery :** \_\_\_\_\_  
**Phone :** 402-826-1460  
**Cell :** 402-826-1460  
**Contact :** Adam Wackel  
**Email Address :** adam@wackelmachineshop.com  
**Serial # :** \_\_\_\_\_  
**Coolant Capacity** 53 Gallons with Conveyor  
**Voltage KVA** 230 VAC 21  
**Sales Person :** Justin Roberson

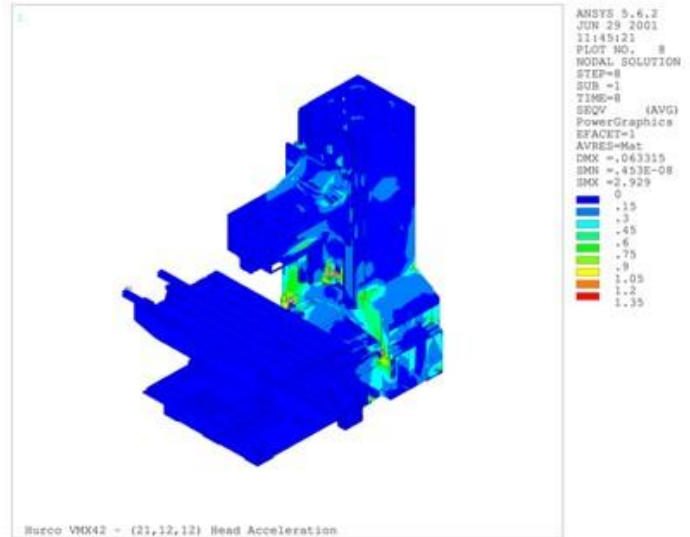
**Bill to:** Wackel's Machine Shop  
**Address :** 134 E 14th Street  
**City, State, Zip :** Crete NE 68333  
**Ship to:** \_\_\_\_\_  
**Address :** \_\_\_\_\_  
**City, State, Zip :** \_\_\_\_\_

**Terms:** 20% Down, Balance 10 days after delivery **Down Payment Amount** \$15,390.00  
**Pmt/Financing:** Delivery Subject to Credit Qualification and Approval **Purchase**  **Lease**   
**FOB** Rigger **Bill to:**  Customer  Chaparral  
**Interstate Carrier:** To be arranged by Chaparral Machinery **Riggers:** \_\_\_\_\_  
**Installation by:**  Chaparral  \_\_\_\_\_ **Estimate Date** \_\_\_\_\_  
**Training:**  None  Opearator  Programming **By:** Dirk  
**Service Contact:** Cory **Email Address:** \_\_\_\_\_ 0

Qty	Description	Amount
1	VM10i Plus : 26" x 16" x 20" , CAT40 10k Spindle 2016 Model	\$90,750.00
1	WinMax Classic(AVGraphics, ISNC, NCMP, Surface Finish & Keyboard w/ Stylus.)	Included
1	Software Suite (Solid Model / 3D DXF Import, Ultipocket and Swept Surface )	\$6,045.00
1	Tool and Material Library	\$2,750.00
1	NC / Conversational Merge	\$2,750.00
1	Desktop Software Options	\$4,300.00
1	Enhanced DXF Transfer	\$2,750.00
1	Hurco Fatigue Mat	\$105.00
1	Work Light, VM Series Left Side	\$435.00
1	Coolant Thru Spindle, 300 psi /// VM10i/VM20i/VM30i, PUMP/TANK/UNION/PLUM	\$9,455.00
1	M and H Series IRP60 Part Probe & IRT65 Tool Setter w/ Probe Interfernace Kit	\$6,990.00
1	Chip Auger Assembly, VM10i Series	\$2,745.00
1	Freight to Nebraska	\$2,550.00
1	Rigger to unload and place the Machine In final Resting place	\$2,550.00
	<b>2 years Control / 1 Year Electrical and Labor</b>	<b>Subtotal</b> \$134,175.00
	Discount : Desktop Software	\$4,300.00
	Discount : As this is for School Discount	\$52,925.00
Subject to applicable sales taxes.		<b>TOTAL</b> \$76,950.00

Payment/Finance source must be approved by Chaparral Machinery prior to shipment. Terms and conditions apply; see attached.

## Heavily Ribbed Fine-Grain Cast Iron Frame



### Finite Element Analysis

Finite Element Analysis (FEA) is used to evaluate structural rigidity, torsional stiffness, thermal characteristics and natural frequency to achieve the best frame design. Critical with today's high velocities and accelerations - machine performance is carefully optimized in order to maintain part quality.

### Precision Ballscrews

Hurco uses premium grade ballscrews that are supported at both ends. The pre-loaded ball-nut presents multi point contact to the ball screw. This keeps the nut under tension and improves repeatability and prevents backlash.

### Electrical/Drive System

#### Yaskawa Sigma V Digital Drives

Hurco uses state-of-the-art premium servos and drives from Yaskawa, the world's largest manufacturer of motors and drives. They provide enhanced vibration suppression and feature higher speed acceleration and deceleration. High-resolution encoders provide 1,048,576 counts per revolution.

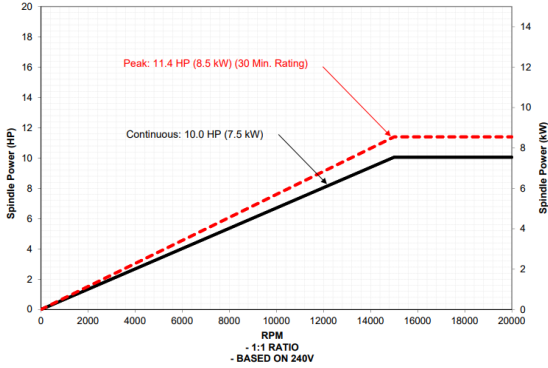
#### ITX Technology

The Hurco ITX design eliminated more than 200 plug-in connections and over 100 board level parts which results in very high reliability. The modular design minimizes downtime as the one-piece control module can quickly and easily be swapped out in the field. Configuration auto-back-up to flash drive for easy recovery.

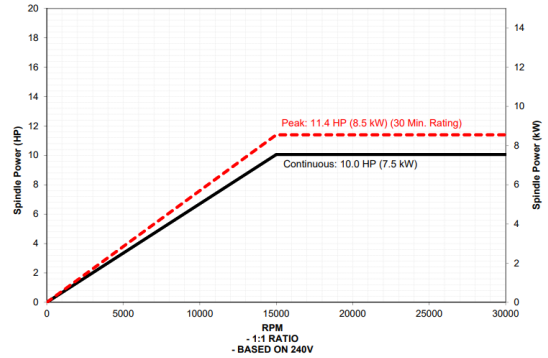
## 20,000 RPM Cartridge Motorized Spindle

Hurco spindles have a large diameter for rigidity and are made of chrome-molly alloy for longer wear and corrosion prevention. The VM10HSi spindle is equipped with ABEC 9 precision class angular contact bearings. The VM series spindles are air purged top and bottom to prevent contamination, and are liquid cooled with standard spindle chiller.

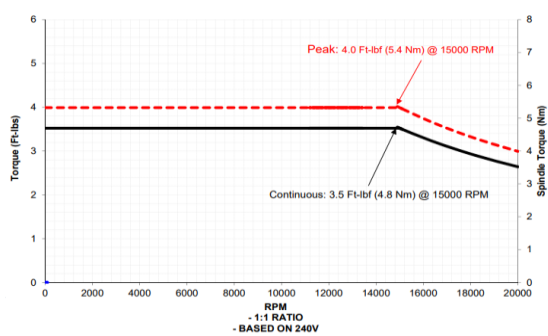
**10.0HP (11kW) MOTORIZED-HP - 20,000 RPM**



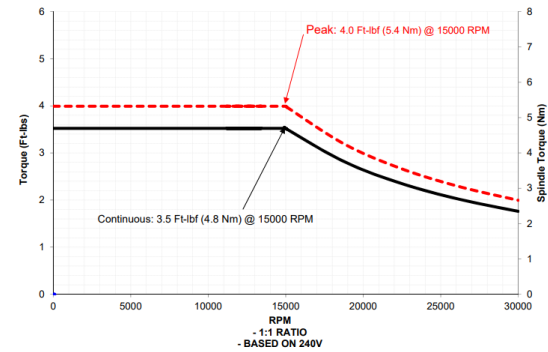
**10.0HP (11kW) MOTORIZED-HP - 30,000 RPM**



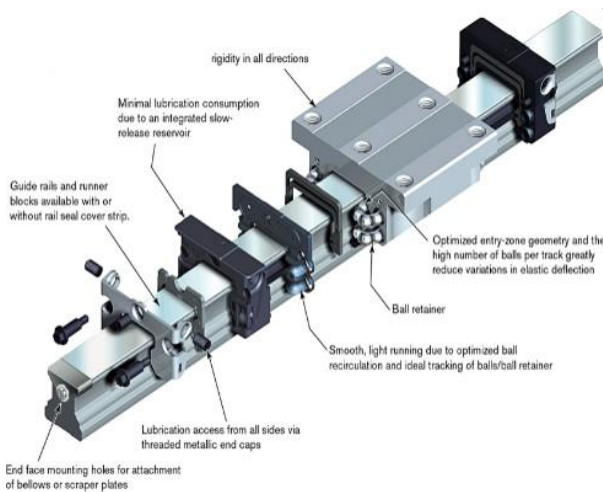
**10.0HP (11kW) MOTORIZED-Torque - 20,000 RPM**



**10.0HP (11kW) MOTORIZED-Torque - 30,000 RPM**



Hurco's linear motion guides provide excellent rigidity during heavy cutting with very low friction characteristics that help with the higher feed rates of 3D cutting. Hurco castings are machined with slot and shoulder for rail - rail is then wedged with fastener to ensure straightness and rigidity.

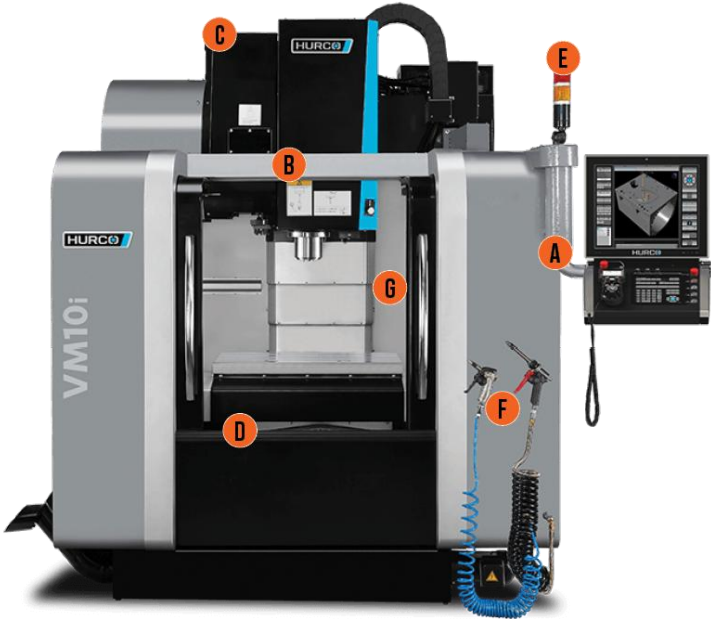


For more information on “How It’s Made” click or scan here



Scan to watch the video

### Standard Machine Features - Construction



- A.** Swing Adjustment; 45° Angular Adjustment (Keyboard)
- B.** Full Enclosure with Wide Front Access and Side Access Doors
- C.** Power Cabinet Heat Exchanger
- D.** Metal Telescopic Way Covers
- E.** Work End Signal Light
- F.** Pistol -Style Coolant and Air Guns
- G.** LED Worklight (2nd Worklight Optional)

## Hurco Max5 Control Features



Shown with OPTIONAL Second Screen and Side Shelf

- 19" Touch Screen Monitor
- 128 GB Solid State Hard Drive
- 4 GB RAM
- 64 Gb Program Storage
- Up to 1000 registered programs
- 2.7 GHz Dual Core Intel Processor
- Windows 10 IoT Enterprise 2019 LTSC OS
- Windows Networking / Ethernet 10 Base 2 x USB Ports
- 0.0001"/0.001 mm program increment
- Remote Jog Assembly Feedrate/Rapid/Spindle Speed Overrides
- Customizable Digital Readout
- Estimated Run Time\*
- Recovery Restart\*
- Coordinate Rotation/Scaling/Mirroring
- Dynamic Variable Lookahead (10,000+ blocks)
- Spindle Orientation
- Translate to 22 Languages
- 2 Gb Maximum Program Size
- 3D Graphics Verification
- RS-232 Port (Optional)
- Full QWERTY Keyboard
- On-screen Scientific Calculator
- On-board Interactive Help / Programming Manuals
- Feed Hold
- Spindle Load Monitor
- Dual "Coolant Select" Buttons
- Cycle Interrupt Button\*
- Graphical Data Block Search\*

\*For more information on Hurco Max5 Operational Features, click [here](#) or scan QR code



## NC Programming Features

- |                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>▪ Macro Mode B</li> <li>▪ Background Editing</li> <li>▪ 200 sets Tool Offsets</li> <li>▪ 10 User Defined G-codes</li> <li>▪ 13 User Defined M-codes</li> <li>▪ Trig Functions</li> <li>▪ Direct Line/Angle Programming, G00/G01</li> <li>▪ Circular Interpolation, G02/G03</li> <li>▪ Absolute/Incremental Programming</li> </ul> | <ul style="list-style-type: none"> <li>▪ Helical Interpolation</li> <li>▪ Cut/Copy/Paste Edit Functions</li> <li>▪ Workpiece Coordinate Systems, G54-G59</li> <li>▪ Auxiliary Workpiece Coordinate Functions</li> <li>▪ Tool Length Compensation</li> <li>▪ Tool Radius Compensation</li> <li>▪ Rigid Tapping</li> <li>▪ Work Plane Selection, G17/G18/G19</li> </ul> | <ul style="list-style-type: none"> <li>▪ Coordinate Rotation/Scaling/Mirroring</li> <li>▪ Canned Cycles, G73-G89</li> <li>▪ Feed Per Minute, G94</li> <li>▪ Inverse Time Feed, G93</li> <li>▪ 3D Circular Interpolation</li> <li>▪ Polar Coordinates</li> <li>▪ Precision Cornering</li> <li>▪ Absolute Positioning</li> <li>▪ G-Code Editor (Watch the video)</li> </ul> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

For a complete list of G/M Codes, scan or [click here](#) or scan the QR



## Terms and Conditions of Sales

The following "Terms, Conditions and Warning" are incorporated into all Quotations, Invoices, and Sales.

## TERMS, CONDITIONS, AND WARNING

1. **Definitions.** "Seller" means Chaparral Machinery. "Purchaser" means the person(s) or company who purchases any Equipment through Seller. "Equipment" shall mean materials, articles, machinery, equipment and appurtenances to such items. "Handling" shall mean any and all of the following activities: transportation, handling, cleaning, reconditioning, repair, modification, testing, inspection, dismantling, welding, cutting, assembly, installation, operation, possession, or disposal.
2. **WARNING.** SELLER WARNS PURCHASER AND ITS AGENTS, EMPLOYEES, CONTRACTORS, ETC., THAT ANY EQUIPMENT OFFERED FOR SALE, QUOTED, SOLD, SHIPPED OR SUPPLIED BY SELLER MAY BE DANGEROUS DUE TO IMPROPER HANDLING OR DEFECT AND MAY BEAR OR CONTAIN VOLATILE HYDROCARBONS.
3. **Quotations Subject to Prior Sale.** All Equipment being quoted shall be available for purchase subject to prior hold option or sale.
4. **Warranty.** The Equipment is covered only by the express warranty that accompanies the invoice.
5. **EXCLUSION OF ALL OTHER WARRANTIES.** There are no warranties which extend beyond the description on the face of the Quotation or Invoice that accompanies these Terms and Conditions. All sales are made "AS IS," and "WITH ALL FAULTS," and Seller provides no warranties OR REPRESENTATIONS, express or implied, including any warranties of merchantability or fitness for a particular purpose. Seller has no connection with the design, manufacture, prior operation, maintenance or modification of Equipment quoted or sold by Seller. Descriptions of Equipment are approximate only. Information provided by Seller concerning design data and conditions including but not limited to design pressures and temperatures, wall thicknesses, sizes, capacities, surface areas, BTU/hr. ratings, HP, GPM, RPM, KW, prior services, code ratings, inspection reports, manufacturers' data reports, specification and drawings, etc., is accurate to the best of Seller's belief and knowledge; however, Seller makes no warranty that such information is true and correct or current.
6. **Right to Examine, Inspect and Reject.** Seller expects that Purchaser examine, non-destructively test and inspect all Equipment prior to shipping and acceptance by Purchaser. Equipment shipped following inspection by Purchaser may not be rejected unless specifically provided herein to the contrary: Equipment shipped prior to inspection by Purchaser, or shipped subsequent to initial inspection by Purchaser where it is specifically provided herein that Purchaser shall have the right of final inspection after shipment, may be rejected by (1) written notice of such rejection received by Seller; and (2) return shipment of rejected Equipment at Purchaser's expense, to Seller, if such notice is received and return shipment is arranged within thirty (30) days of delivery to Purchaser or its inspection or testing agent ( or any lengthier period as Seller may specify herein). Upon receipt of Purchaser's notice and return shipment. Seller shall reimburse Purchaser for any portion of the purchase price for returned Equipment therefore received by Seller. Equipment retained by Purchaser beyond thirty (30) days from delivery to it or to its inspection or testing agent shall be deemed unconditionally accepted by Purchaser.
7. **LIMITATION OF SELLER'S LIABILITY AND PURCHASER'S REMEDIES.** PURCHASER SHALL HAVE NO RIGHT TO INCIDENTAL, SPECIAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ANY DAMAGES FOR PERSONAL INJURY, PROPERTY DAMAGE, DELAY, AND LOST PROFITS ARISING OUT OF OR RELATING TO THE EQUIPMENT AND ITS OPERATION. PURCHASER'S SOLE AND EXCLUSIVE REMEDY SHALL BE, AT SELLER'S OPTION, THE RIGHT TO REPAIR OR REPLACEMENT OF THE EQUIPMENT OR RETURN OF THE EQUIPMENT AND RETURN OF THE PURCHASE PRICE, LESS ANY WEAR AND TEAR, DEPRECIATION, AND SHIPPING COSTS.
8. **Seller's Liability Terminates after One Year.** Seller's liability shall in no case exceed the purchase price of the Equipment and expires one year from date of delivery.
9. **Sales Tax.** Price quotations do not include sales or use taxes which will be added to total sales prices on invoices where deemed applicable. Purchaser shall hold Seller free and harmless from any claims, liabilities or obligations to pay any and all sales or use taxes not collected from Purchaser on Equipment sold by Seller and Purchaser shall pay any and all sales or use taxes which may be subsequently determined due and owing by any state taxing authority.
10. **Purchaser's Default-Untimely Payment.** Purchaser will be in default where payment is not made in compliance with terms shown on the invoice. Invoices which are not paid when due are subject to cancellation by Seller, at its option, by giving written notice of cancellation to Purchaser providing a five-day period for Purchaser to cure the default by making cash payment in full to Seller at its offices in Grand Prairie, Texas. During any period that Purchaser is in default Seller may withhold delivery without liability to Purchaser.
11. **Purchaser Assumes Risk of loss and Compliance with law.** Upon the earliest of Purchaser's issuance of a purchase order, delivery to a carrier at shipping point, inspection period to shipment, or acceptance of delivery of goods, Purchaser assumes all risk and responsibility for any and all personal injuries and/or property damage resulting from or related to the handling of the Equipment and Purchaser assumes full responsibility for compliance with OSHA regulations and all other appropriate local, state, and federal government laws and regulations.
12. **Hold Harmless Clause.** Purchaser shall protect, indemnify, save and hold Seller, its agents, employees and directors free and harmless from and against any and all claims, demands, damages, judgments, fines, penalties, and losses of every kind and character, including without limitation personal injury, attorneys' fees and costs of court, arising out of, relating to or in connection with Purchaser's use of the Equipment.
13. **Governing Law.** This agreement shall be governed and interpreted in accordance with the law of the state of Texas.
14. **Entire Agreement.** The above terms, together with those set forth in the accompanying Invoice or Quotation constitute the entire agreement for sale of the Equipment. No modification of the agreement shall be effective unless in writing and signed by Seller's authorized representative
15. **Delays.** Seller does not have control of manufacturing and is not responsible for delays in delivery of the Equipment or any parts, including any warranty parts.